

# SWING TYPE MANUAL BANDSAW MACHINE



Since 1994

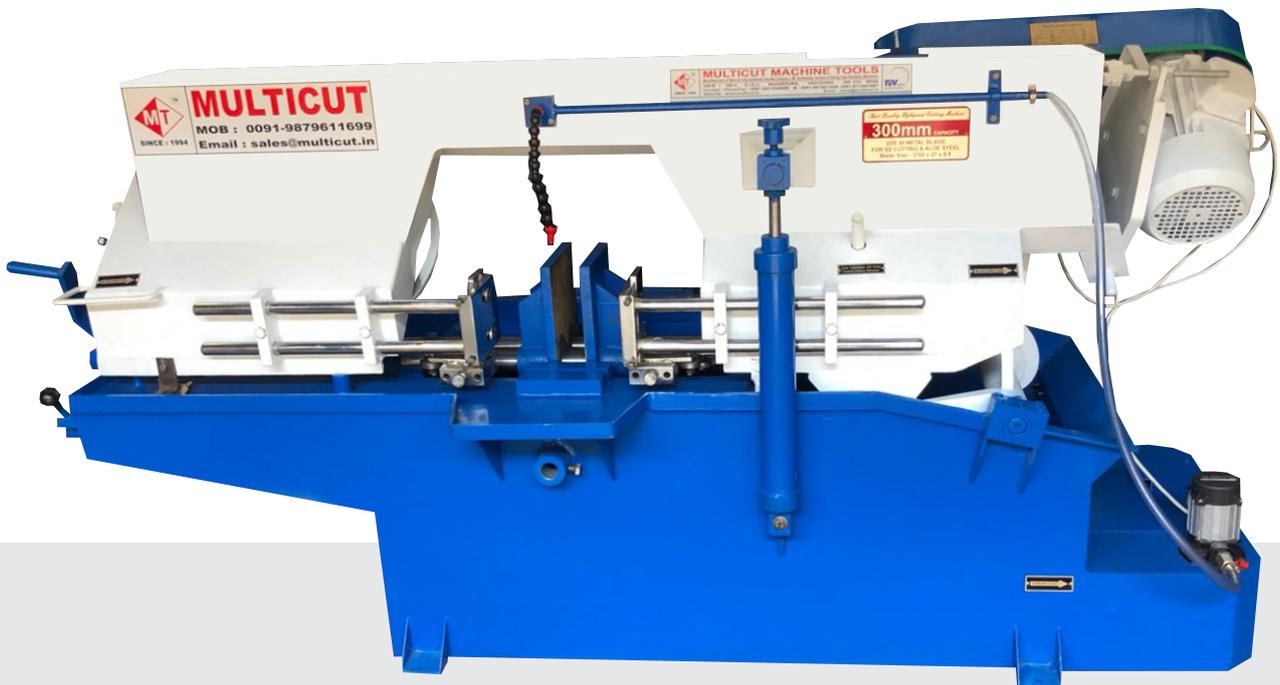
AN ISO 9001 : 2008 Company

## Model : SBM 200 M

- Simple Operation
- Minimal Space Required
- Low Maintenance & Long Life
- High Performance
- Outstanding Speed

## VERSATILE APPLICATION

- Cutting of Mild Steel
- Ferrous-Non Ferrous Alloy Steel
- Stainless Steel
- Brass, Copper & Aluminium
- Round Bar & Square Bar
- Rectangle
- Forging Billets
- Pipes / Flat / Angles
- Channel / Columns & Structural Steel



METAL CUTTING SOLUTIONS ANYWHERE ANY APPLICATION

AVAILABLE IN MODEL : SBM 200 M / SBM 250M / SBM 300 M / SBM 350 M / SBM 400 M



359/B-360/2, Makarpura GIDC,  
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# SWING TYPE MANUAL BANDSAW MACHINE

Model : SBM 200 M / 250M / 300 M / 350 M / 400 M



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Technical Data	SBM 200 M	SBM 250 M	SBM 300 M	SBM 350 M	SBM 400 M
Cutting Capacity	*	*	*	*	*
Round Bar ( in mm )	200 mm	250 mm	300 mm	350 mm	400 mm
Square Bar ( in mm )	200 X 150	200 X 200	300 X 250	300 X 300	350 X 350
Main Drive Motor HP	1 HP (1440 RPM)	1.5 HP (1440 RPM)	1.5 HP (1440 RPM)	2 HP (960 RPM)	2.0 HP (960 RPM)
Blade Size ( in mm )	3000 x 27 x 0.9	3300 x 27 x 0.9	3760 x 34 x 1.1	4100 x 34 x 1.1	4420 x 34 x 1.1
Cutting Speed ( Mtr. / Min. )	24 - 45 - 76	25 - 35 - 45	35 - 55 - 75	25 - 35 - 45	25 - 35 - 45
Coolant Tank ( in Ltr. )	40 LTR.	40 LTR.	40 LTR.	40 LTR.	40 LTR.
Floor Space ( LxWxH ) mm	1500 x 590 x 950	2000 x 600 x 900	1725 x 600 x 1270	2550 x 830 x 1050	2650 x 830 x 1200
Net Weight ( in Kg. )	325	325	650	650	775

## Benefits & Comparison of Circular Bandsaw Vs Power Hacksaw

- Cutting Speed is very high as compared to Power Hacksaw
- Power Saving because of High Speed Cutting
- Material Saving because of endless Circular Blade of 09mm Thickness & Less Taper Cutting
- Blade Cost Saving because of longer Blade life
- Machine life is double as compared to Power Hacksaw
- Labour cost & time saving because of high speed Cutting
- Blade has continuous cutting & no idle stroke like Power Hacksaw
- Swing type action for smoother & faster cutting of larger section material
- Good parallelism cutting due to adjustable blade
- Guide on Vertical & Horizontal side.

## Salient Features

- Adjustable Cutting Feed
- Improved Blade guide mechanism with Carbide & Bearings
- Blade alignment in Vertical & Horizontal side
- Higher cutting speed
- Less tooling cost due to higher blade life
- Less power consumption due to continuous cutting
- Good Parallelism in cutting due to adjustable blade guide
- Heavy Duty worm reduction gear and pinion
- Easy-Precise & Adjustable Gravity Feeding Control
- Efficient self centering heavy duty vice for job Clamping
- Siemens make D.O.L. starter
- 1 No. Bimetal Trial Bandsaw Blade
- Auto stop after cutting
- Coolant Pump (Raja.... Make)



## SWING TYPE MANUAL SAW MACHINE

**MODEL : SBM 300 M**

**Made For Heavy Duty Application**

Note : 1. Above Specification, Data & Design are subject to change without prior notice for Modification & Improvement  
2. Optional Accessories shown in Machine Photographs are at an extra cost.

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